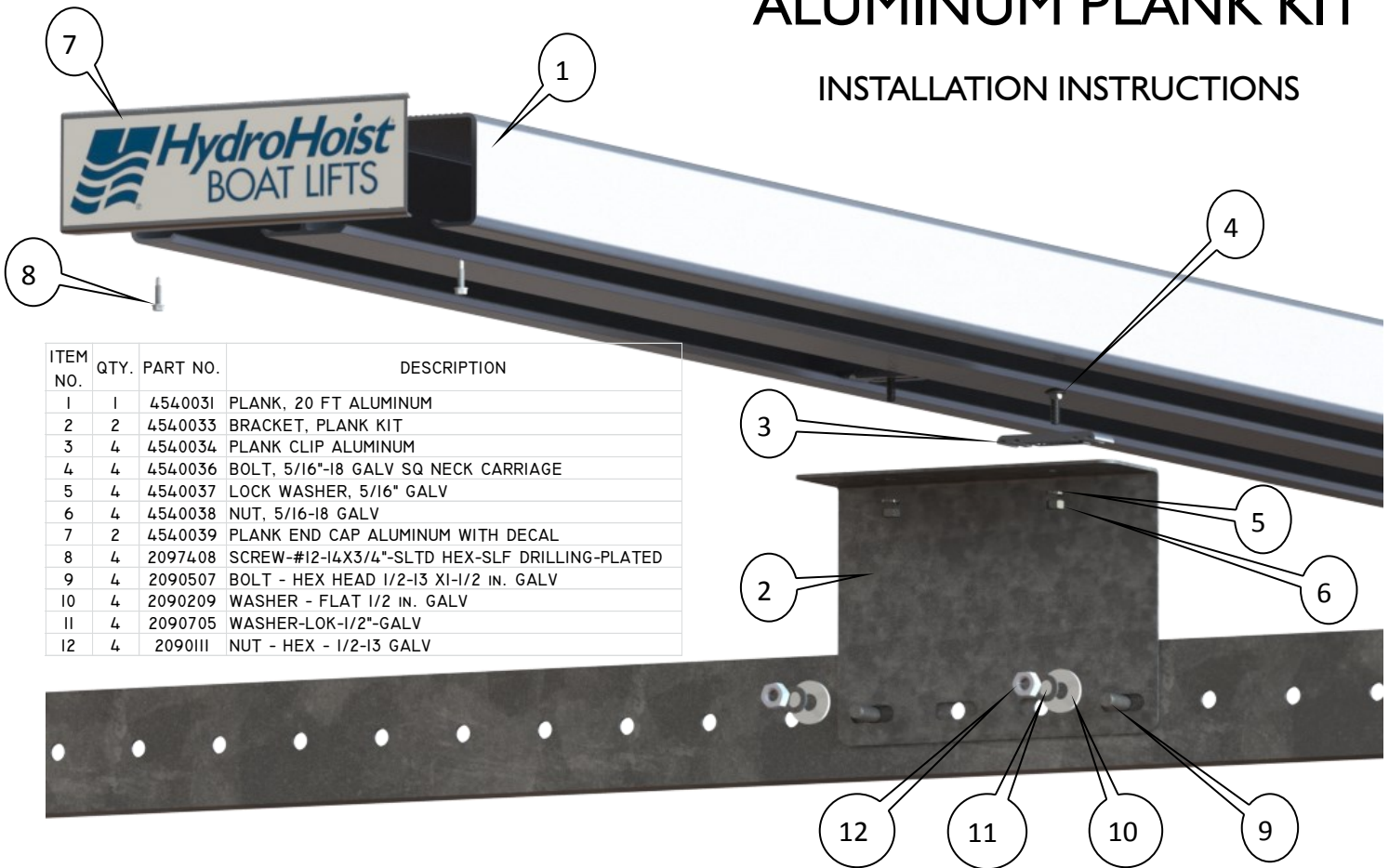


ALUMINUM PLANK KIT

INSTALLATION INSTRUCTIONS

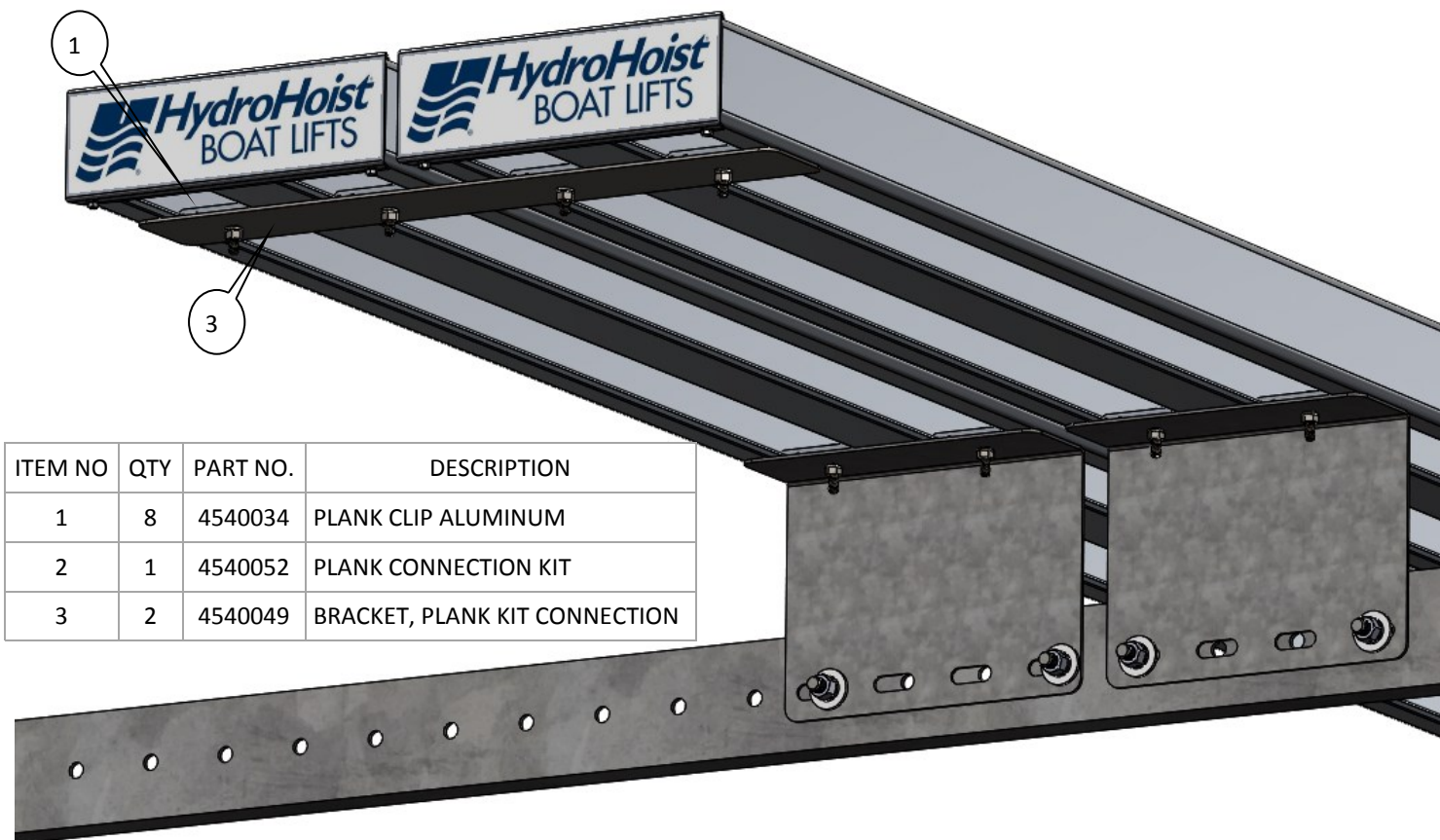


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	4540031	PLANK, 20 FT ALUMINUM
2	2	4540033	BRACKET, PLANK KIT
3	4	4540034	PLANK CLIP ALUMINUM
4	4	4540036	BOLT, 5/16"-18 GALV SQ NECK CARRIAGE
5	4	4540037	LOCK WASHER, 5/16" GALV
6	4	4540038	NUT, 5/16-18 GALV
7	2	4540039	PLANK END CAP ALUMINUM WITH DECAL
8	4	2097408	SCREW-#12-14X3/4"-SLTD HEX-SLF DRILLING-PLATED
9	4	2090507	BOLT - HEX HEAD 1/2-13 XI-1/2 IN. GALV
10	4	2090209	WASHER - FLAT 1/2 IN. GALV
11	4	2090705	WASHER-LOK-1/2"-GALV
12	4	2090111	NUT - HEX - 1/2-13 GALV

1. Install the end cap (Item 7) to the walkway plank (Item 1) using the self drilling screws provided (Item 8). The end cap should be located such that the end of item 1 is touching the back side of the end cap and should be centered side to side. The end cap has two holes drilled in the lower leg of the cap, these holes can be used to help align the self drilling screw.
2. Install mounting bracket (Item 2) to the lift cross channel using the supplied hardware (Items 9-12).
3. Install the plank clip (Item 3) to the bracket (Item 2) using the supplied carriage bolt, lock washer and nut (Items 4-6). Only install the nut enough to retain it, but do not tighten it. Turn the clamp 90 degrees (long side parallel to the walkway length) so that it can fit between the openings in the bottom of the plank.
4. Put the plank on top of the bracket so that the flanges sit on the top of the bracket and the clamps are in the open slots. THE PLANK SHOULD NOT EXTEND MORE THAN 5 FEET BEYOND THE MOUNTING BRACKET. Mounting the walkway plank more than 5 feet over the end of a bracket may result in damage to the walkway plank.
5. Turn the mounting clips 90 degrees so that the clip grooves engage the lip of the plank flanges.
6. Tighten the plank clip nuts (item 6)

ALUMINUM PLANK KIT

ADDITIONAL PLANK INSTALLATION INSTRUCTIONS



ITEM NO	QTY	PART NO.	DESCRIPTION
1	8	4540034	PLANK CLIP ALUMINUM
2	1	4540052	PLANK CONNECTION KIT
3	2	4540049	BRACKET, PLANK KIT CONNECTION

To connect more than one plank kit use plank connection kit 4540051

1. Install the plank clip (Item 1) to the bracket (Item 3) using the supplied carriage bolt, lock washer and nut (From item 2). Only install the nut enough to retain it, but do not tighten it. Turn the clamp 90 degrees (long side parallel to the walkway length) so that it can fit between the openings in the bottom of the plank.
2. Hold the bracket on the bottom of the planks so that the clamps are between the open slots. The bracket should be near the end of the planks.
3. Turn the mounting clips 90 degrees so that the clip grooves engage the lip of the plank flanges.
4. Tighten the plank clip nuts (contained in item 2)